

Work Order ID 132016

April-23-15 9:54:15 AM

132016

Page 1

Item ID: D139-799-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Engine Wash

Stop

NS2

Start Date: 4/23/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/01/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: u

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

I

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-015
CHG005

MAY 07 2015

DAS
06
9-89

*ML2 Lamin
2015*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
27
9-89

DAS
26
9-89

Mo

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MAY 07 2015

DAS
06
9-89

Work Order ID 132016

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Item ID: D139-799-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Engine Wash
 Start Date: 4/23/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/01/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ETA - see LL before closing

MAY 07 2015

DAS
86
3-29

MAY 12 2015

MLJ

ENG 605

11 15 05-12

Picklist Print

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Page 1

Work Order ID: 132016

132016

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VEF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21919-WDG9

Purchased

No

Each

67.0000

20

MS21919-WDG9

Clamp

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST260a

60

131677

60

20

ST297

7

m131317

7

Manufactured

No

110

Each

4.0000

2

2

D4121-1

D4121-1

Hose Assy

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

2

114101

1

129026

1

ST214

2

129026

2

Manufactured

No

110

Each

6.0000

1

1

D4121-3

D4121-3

Hose Assy

**

DAS
27
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FG

1

91535

1

ST214

5

129024

5

DAS
06
9-89

Picklist Print

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Work Order ID: 132016

Parent Item: D139-799-015

Parent Item Name: Engine Wash

132016

D139-799-015

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4121-5

Manufactured No

110 Each

7.0000

1 ✓

D4121-5

Hose Assy

**

DAS
27
9-89

DAS
26
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST214

7

129025

7

D4131-041

Manufactured No

110 Each

2.0000

1 ✓

D4131-041

Manifold Assembly

**

DAS
27
9-89

DAS
26
9-89

missing

DAS
66
9-89

Location

Loc Qty

Loc Code

ST093

2

128064

2

D4131-043

Manufactured No

110 Each

10.0000

1 ✓

D4131-043

Doubler Assembly

**

DAS
27
9-89

DAS
26
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST093

10

128407

1

129028

9

D4146-1

Manufactured No

110 Each

11.0000

2 ✓

D4146-1

Fitting

**

DAS
27
9-89

DAS
26
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST093

11

129027

11

APR 32 2015

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 132016

Parent Item: D139-799-015

Parent Item Name: Engine Wash

132016

D139-799-015

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

D4182-1

Manufactured No

110 Each

6.0000

2 ✓ 2

**

DAS 27 26
9-89 9-89

~~*D4182-1*~~

Fitting, Quick Disconnect

DAS
86
9-89

Location

Loc Qty

Loc Code

ST097

6

129023

6

110 Each

9.0000

**

DAS 26
27 9-89
9-89

D4384-1

Manufactured No

~~*D4384-1*~~

Placard

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

5

80679

5

ST103

4

126599

4

110 Each

64.0000

**

DAS 26
27 9-89
9-89

AN526-1032R16

Purchased No

~~*AN526-1032R16*~~

Screw

DAS
86
9-89

Location

Loc Qty

Loc Code

ST326

64

m130928

64

110 Each

4.0000

**

DAS 26
27 9-89
9-89

AN832-6J

Purchased No

~~*AN832-6J*~~

Union

Missing 2

Location

Loc Qty

Loc Code

ST323

4

m132189

4

m132189

DAS
86
9-89

APR 3 2 2015

April-23-15 9:54:15 AM

Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 132016

Parent Item: D139-799-015

Parent Item Name: Engine Wash

132016

D139-799-015

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

AN924-6J

Purchased

No

110

Each

14.0000

4

~~*AN924-6J*~~

NUT

**

DAS

27

5-89

DAS

26

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

2

123245

2

ST322

12

m131320

2

m131803

10

110

Each

87.0000

4

4

NAS1149C0932R

Purchased

No

~~*NAS1149C0932R*~~

WASHER

**

DAS

27

9-89

DAS

26

9-89

Location

Loc Qty

Loc Code

ST271

87

m131026

87

DAS
06
9-89

APR 32 2015

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS24919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)

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